

Matreial Data Sheet

技术数据表

NFD Composite Material (Jiangsu) Co., Ltd

Hepla® H6000 CNT ES

Material Description:

 $\label{eq:condition} \begin{tabular}{ll} Hepla @ H6000 CNT ES is a Polycarbonate (PC) product filled with Carbon Nanotube. Characteristics include: ESD Protection, Statically Conductive. \end{tabular}$

Processing Method	 Injection Molding 	
RoHS Compliance	 RoHS Compliant 	
	Creep Resistant	
Features	 Good Dimensional Stability 	 Weather Resistant
	ESD Protection	 Statically Conductive
Filler/Reinforcement	 Carbon Nano 	
	Middle East	Africa
Availability	• Europe	 Latin America
	Asia Pacific	 North America
Material Status	 Commercial: Active 	
General		

Physical Properties	Typical Value	Unit	Test Method
Density/Specific Gravity	1.24	g/cm ³	ASTM D792
Moisture Content	0.02	%	
Molding Shrinkage - Flow (3.20 mm)	0.4 to 0.6	%	ASTM D955

Mechanical Properties	Typical Value	Unit	Test Method
Tensile Modulus	2366	MPa	ASTM D638
Tensile Strength	63.4	MPa	ASTM D638
Tensile Elongation(Yield)	> 10	%	ASTM D638
Flexural Modulus	2941	MPa	ASTM D790
Flexural Strength	107	MPa	ASTM D790

Electrical Properties	Typical Value	Unit	Test Method
Volume Resistivity	10 to 1.0E+2	Ohms·cm	ASTM D257
Surface Resistivity			
	1.0E+4 to 1.0E+5	ohms	ESD STM11.11
	1.0E+5 to 1.0E+6	ohms	ASTM D257
Static Decay	< 2.0	sec	FTMS 101C 4046.1

Processing Information	Typical Value	Unit	
Injection Pressure	68.9 to 103	MPa	
Processing (Melt) Temp	288 to 316	$^{\circ}\!\mathbb{C}$	
Mold Temperature	82 to121	$^{\circ}\!\mathbb{C}$	
Drying Temperature	121	$^{\circ}\!\mathbb{C}$	
Drying Time	4	hr	
Dew Point	-29	$^{\circ}$ C	

NFD ADVANCED COMPOSITES

Hepla® H6000 CNT ES

CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告!在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

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The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

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